

# 2. Beams

Structural steel product having a profile of a specific cross section, like a H or I, usually used in construction and is designed to support heavy loads.

- 2.1 Parallel Flange I Sections (IPE)
- 2.2 Wide Flange Beams (HE)
- 2.3 Universal Beams (UB)
- 2.4 Universal Columns (UC)
- 2.5 Metric Beams (MB)
- 2.6 Metric Columns (MC)

## Universal Beams and Columns Standard specifications

The standard specifications used for production of universal beams and columns in this region are listed in this table.

Material	Yield strength			Tensile strength N/mm <sup>2</sup>	Min. Elongation L <sub>0</sub> =5.65√S <sub>0</sub>	Min. Charpy V-notch.	Dimensions & Tolerances
	≤11mm	>11 - <40mm	≥40mm				
<b>AS 3679.1</b>							<b>AS 3679.1</b>
Grade 300	320	300	280	min. 440	22%	27J @ 0°C	
Grade 350	360	340	330	min. 480	20%	27J @ 0°C	
<b>ASTM A36 (1996)</b>		min. 250		400-550	20-21 %	-	<b>ASTM A6</b>
<b>ASTM A572</b>							
Grade 42		min. 290		min. 415	20-24 %	-	
Grade 50		min. 345		min. 450	18-21 %	-	
Grade 60		min. 415		min. 520	16-18 %	-	
Grade 65		min. 450		min. 550	15-17 %	-	
<b>ASTM A992</b>		345 - 450		min. 450	18-21 %	-	
<b>EN 10025</b>	≤16mm	>16 - ≤40mm	>40 - ≤150mm	3-100mm			<b>EN 10034</b>
S275JR	275	265	255 - 225	410-560	18-23 %	27J @ 20°C	
S355JR	355	345	335 - 295	470-630	17-22 %	27J @ 20°C	
S355J0	355	345	335 - 295	470-630	17-22 %	27J @ 0°C	
S355J2	355	345	335 - 295	470-630	17-22 %	27J @ -20°C	
S460M	460	440	430 - 385	500-720	17%	40J @ -20°C	
<b>ETA - 10/0156</b>	≤100mm	>100 - ≤140mm					<b>EN 10034</b>
HISTAR460	460	450		540-720	17%	40J @ -20°C	
<b>JIS 3101</b>	≤16mm	>16 - ≤40mm	>40 - ≤100mm	t<100mm			<b>JIS 3192</b>
SS400	245	235	215	400-510	17-23 %	-	
SS490	285	275	255	490-610	15-21 %	-	
SS540	400	390	-	min. 540	13-17 %	-	
<b>JIS 3106</b>	≤16mm	>16 - ≤40mm	>40mm	t<100mm			
SM400A	245	235	215	400-510	18-24 %	-	
SM400B	245	235	215	400-510	18-24 %	27J @ 0°C	
SM400C	245	235	215	400-510	18-24 %	47J @ 0°C	
SM490A	325	315	295	490-610	17-23 %	-	
SM490B	325	315	295	490-610	17-23 %	27J @ 0°C	
SM490C	325	315	295	490-610	17-23 %	47J @ 0°C	
SM490YA	365	355	335	490-610	15-21 %	-	
SM490YB	365	355	335	490-610	15-21 %	27J @ 0°C	
SM520B	365	355	335	520-640	15-21%	27J @ 0°C	
SM520C	365	355	335	520-640	15-21 %	47J @ 0°C	









